



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

Photo Mount Spray Adhesive 6090, 6094

#### Product Identification Numbers

70-0050-3203-5, 70-0050-3946-9, 70-0050-5653-9, 70-0051-8194-9, 70-0051-8195-6, 70-0051-8276-4, 70-0052-6164-2

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Stationery and Office Supplies Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Aerosol: Category 1.

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

Simple Asphyxiant.

Specific Target Organ Toxicity (single exposure): Category 1.

Specific Target Organ Toxicity (central nervous system): Category 3.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Flame | Exclamation mark | Health Hazard |

##### Pictograms



### Hazard Statements

Extremely flammable aerosol.

Causes serious eye irritation.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

May displace oxygen and cause rapid suffocation.

Causes damage to organs:  
cardiovascular system |

### Precautionary Statements

#### Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Do not spray on an open flame or other ignition source.

Pressurized container: Do not pierce or burn, even after use.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear eye/face protection.

Wear protective gloves.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed: Call a POISON CENTER or doctor/physician.

Specific treatment (see Notes to Physician on this label).

#### Storage:

Protect from sunlight. Do not expose to temperatures exceeding 50C/122F.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

#### Notes to Physician:

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

### 2.3. Hazards not otherwise classified

Intentional misuse by deliberately concentrating and inhaling contents can be harmful or fatal. May cause frostbite.

52% of the mixture consists of ingredients of unknown acute oral toxicity.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
ACETONE	67-64-1	30 - 40 Trade Secret *
PROPANE	74-98-6	22 - 33 Trade Secret *
CYCLOHEXANE	110-82-7	15 - 25 Trade Secret *
NON-HAZARDOUS INGREDIENTS	Trade Secret*	1 - 25
ACRYLIC ACID BUTYL ESTER, POLYMER WITH METHYL METHACRYLATE	25852-37-3	1 - 20 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**Inhalation:**

Remove person to fresh air. Get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

#### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

#### Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

#### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Vapors may travel long distances along the ground or floor to an ignition source and flash back.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store away from heat. Store away from acids. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CYCLOHEXANE	110-82-7	ACGIH	TWA:100 ppm	
CYCLOHEXANE	110-82-7	OSHA	TWA:1050 mg/m <sup>3</sup> (300 ppm)	
ACETONE	67-64-1	ACGIH	TWA:500 ppm;STEL:750 ppm	A4: Not class. as human carcin
ACETONE	67-64-1	OSHA	TWA:2400 mg/m <sup>3</sup> (1000 ppm)	
PROPANE	74-98-6	ACGIH	Limit value not established:	
PROPANE	74-98-6	OSHA	TWA:1800 mg/m <sup>3</sup> (1000 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association  
CMRG : Chemical Manufacturer's Recommended Guidelines  
OSHA : United States Department of Labor - Occupational Safety and Health Administration  
TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield  
Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

#### Respiratory protection

Wear respiratory protection if ventilation is inadequate to prevent overexposure. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:  
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates  
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### Thermal hazards

Wear cold insulating gloves/face shield/eye protection.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Odor, Color, Grade:</b>	Light yellow-gold with solvent odor.
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	-40 °F
<b>Flash Point</b>	<=-100 °F [ <i>Test Method: Closed Cup</i> ]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	1.6 %

Flammable Limits(UEL)	8.4 %
Vapor Pressure	4760 mmHg
Vapor Density	No Data Available
Density	0.7 g/ml
Specific Gravity	0.7 [Ref Std: WATER=1]
Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	No Data Available
Hazardous Air Pollutants	0 % weight
Volatile Organic Compounds	49 %
Percent volatile	85 %
VOC Less H2O & Exempt Solvents	494 g/l [Test Method: calculated SCAQMD rule 443.1]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

Sparks and/or flames

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Intentional concentration and inhalation may be harmful or fatal.

Simple Asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

**Skin Contact:**

Frostbite: Signs/symptoms may include intense pain, discoloration of skin, and tissue destruction.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Frostbite: Signs/symptoms may include intense pain, clouding of the cornea, redness, swelling, and blindness.

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

**Additional Health Effects:**

**Single exposure may cause target organ effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Single exposure, above recommended guidelines, may cause:

Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
PROPANE	Inhalation-Gas (4 hours)	Rat	LC50 > 200,000 ppm
ACETONE	Dermal	Rabbit	LD50 > 15,688 mg/kg
ACETONE	Inhalation-Vapor (4 hours)	Rat	LC50 76 mg/l
ACETONE	Ingestion	Rat	LD50 5,800 mg/kg
CYCLOHEXANE	Dermal	Rat	LD50 > 2,000 mg/kg
CYCLOHEXANE	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
CYCLOHEXANE	Ingestion	Rat	LD50 6,200 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
PROPANE	Rabbit	Minimal irritation
ACETONE	Mouse	Minimal irritation
CYCLOHEXANE	Rabbit	Mild irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
PROPANE	Rabbit	Mild irritant
ACETONE	Rabbit	Severe irritant
CYCLOHEXANE	Rabbit	Mild irritant

**Skin Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
PROPANE	In Vitro	Not mutagenic
ACETONE	In vivo	Not mutagenic
ACETONE	In Vitro	Some positive data exist, but the data are not sufficient for classification
CYCLOHEXANE	In Vitro	Not mutagenic
CYCLOHEXANE	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
ACETONE	Not Specified	Multiple animal species	Not carcinogenic

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
ACETONE	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
ACETONE	Ingestion	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,700 mg/kg/day	13 weeks
ACETONE	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 5.2 mg/l	during organogenesis
CYCLOHEXANE	Inhalation	Not toxic to female reproduction	Rat	NOAEL 24 mg/l	2 generation
CYCLOHEXANE	Inhalation	Not toxic to male reproduction	Rat	NOAEL 24 mg/l	2 generation
CYCLOHEXANE	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 6.9 mg/l	2 generation

**Target Organ(s)**



**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
PROPANE	Inhalation	cardiac sensitization	Causes damage to organs	Human	NOAEL Not available	
PROPANE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
PROPANE	Inhalation	respiratory irritation	All data are negative	Human	NOAEL Not available	
ACETONE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ACETONE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
ACETONE	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 hours
ACETONE	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	
ACETONE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
CYCLOHEXANE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
CYCLOHEXANE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ACETONE	Dermal	eyes	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	3 weeks
ACETONE	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 3 mg/l	6 weeks
ACETONE	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 days
ACETONE	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL 119 mg/l	not available
ACETONE	Inhalation	heart   liver	All data are negative	Rat	NOAEL 45 mg/l	8 weeks
ACETONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 900 mg/kg/day	13 weeks
ACETONE	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,500 mg/kg/day	13 weeks
ACETONE	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	13 weeks
ACETONE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3,896 mg/kg/day	14 days
ACETONE	Ingestion	eyes	All data are negative	Rat	NOAEL 3,400 mg/kg/day	13 weeks
ACETONE	Ingestion	respiratory system	All data are negative	Rat	NOAEL 2,500 mg/kg/day	13 weeks
ACETONE	Ingestion	muscles	All data are negative	Rat	NOAEL 2,500 mg/kg	13 weeks
ACETONE	Ingestion	skin   bone, teeth,	All data are negative	Mouse	NOAEL	13 weeks

		nails, and/or hair			11,298 mg/kg/day	
CYCLOHEXANE	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 24 mg/l	90 days
CYCLOHEXANE	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.7 mg/l	90 days
CYCLOHEXANE	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL 2.7 mg/l	10 weeks
CYCLOHEXANE	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 24 mg/l	14 weeks
CYCLOHEXANE	Inhalation	peripheral nervous system	All data are negative	Rat	NOAEL 8.6 mg/l	30 weeks

**Aspiration Hazard**

Name	Value
CYCLOHEXANE	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Facility must be capable of handling aerosol cans. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D018 (Benzene)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
CYCLOHEXANE	110-82-7	15 - 25

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information**

**NFPA Hazard Classification**

**Health: 3 Flammability: 4 Instability: 0 Special Hazards: None**  
**Aerosol Storage Code: 2**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**HMIS Hazard Classification**

**Health: 3 Flammability: 4 Physical Hazard: 0 Personal Protection: X - See PPE section.**

Hazardous Material Identification System (HMIS® III) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® III ratings are to be used with a fully implemented HMIS® III program. HMIS® is a registered mark of the American Coatings Association (ACA).

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